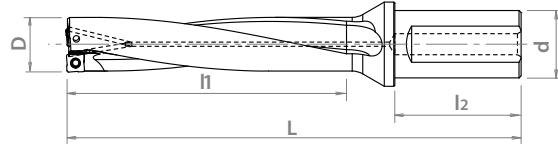




## List 52503

OSG PHOENIX® P3D, Flat Shank

SPEED FEED	INSERTS	ACCS.	STEEL	2 FLUTE	PACKED
362	282-283	284			1 PIECE



ABOUT OSG

DRILLING

THREADING

MILLING

HOLDERS

INDEX

EDP Number	Designation	Diameter	Drilling Depth	Overall Length	Shank Diameter	Shank Length	Applicable Insert
		D (in)	l1 (in)	L (in)	d (in)	l2 (in)	
52503063	● P3D0484FS075A03	0.484	1.453	3.933	0.750	1.969	XCMT03
52503064	● P3D0500FS075A03	0.500	1.500	3.980	0.750	1.969	XCMT03
52503065	● P3D0516FS075A03	0.516	1.547	4.027	0.750	1.969	XCMT03
52503066	● P3D0531FS075A03	0.531	1.594	4.074	0.750	1.969	XCMT03
52503067	● P3D0547FS075A03	0.547	1.641	4.121	0.750	1.969	XCMT03
52503068	● P3D0563FS075A03	0.563	1.688	4.168	0.750	1.969	XCMT03
52503069	● P3D0578FS075A03	0.578	1.734	4.215	0.750	1.969	XCMT03
52503026	● P3D0594FS075A04	0.594	1.781	4.341	0.750	1.969	XCMT04
52503027	● P3D0609FS075A04	0.609	1.828	4.386	0.750	1.969	XCMT04
52503008	● P3D0625FS075A04	0.625	1.875	4.434	0.750	1.969	XCMT04
52503028	● P3D0641FS075A04	0.641	1.922	4.482	0.750	1.969	XCMT04
52503009	● P3D0656FS075A04	0.656	1.969	4.527	0.750	1.969	XCMT04
52503029	● P3D0672FS075A05	0.672	2.016	4.693	0.750	1.969	XCMT05
52503010	● P3D0688FS075A05	0.688	2.063	4.741	0.750	1.969	XCMT05
52503030	● P3D0703FS075A05	0.703	2.109	4.786	0.750	1.969	XCMT05
52503031	● P3D0719FS100A05	0.719	2.156	5.070	1.000	2.205	XCMT05
52503032	● P3D0734FS100A05	0.734	2.203	5.115	1.000	2.205	XCMT05
52503011	● P3D0750FS100A06	0.750	2.250	5.163	1.000	2.205	XCMT06
52503033	● P3D0766FS100A06	0.766	2.297	5.211	1.000	2.205	XCMT06
52503034	● P3D0781FS100A06	0.781	2.344	5.256	1.000	2.205	XCMT06
52503035	● P3D0797FS100A06	0.797	2.391	5.304	1.000	2.205	XCMT06
52503012	● P3D0812FS100A06	0.813	2.438	5.349	1.000	2.205	XCMT06
52503036	● P3D0828FS100A07	0.828	2.484	5.594	1.000	2.205	XCMT07
52503037	● P3D0844FS100A07	0.844	2.531	5.642	1.000	2.205	XCMT07
52503038	● P3D0859FS100A07	0.859	2.578	5.687	1.000	2.205	XCMT07
52503000	● P3D0875FS100A07	0.875	2.625	5.735	1.000	2.205	XCMT07
52503039	● P3D0891FS100A07	0.891	2.672	5.783	1.000	2.205	XCMT07
52503040	● P3D0906FS100A07	0.906	2.719	5.828	1.000	2.205	XCMT07
52503041	● P3D0922FS100A07	0.922	2.766	5.876	1.000	2.205	XCMT07
52503001	● P3D0937FS125A07	0.938	2.813	6.079	1.250	2.362	XCMT07
52503042	● P3D0953FS125A07	0.953	2.859	6.127	1.250	2.362	XCMT07
52503043	● P3D0969FS125A07	0.969	2.906	6.175	1.250	2.362	XCMT07
52503044	● P3D0984FS125A08	0.984	2.953	6.220	1.250	2.362	XCMT08
52503002	● P3D1000FS125A08	1.000	3.000	6.268	1.250	2.362	XCMT08
52503045	● P3D1031FS125A08	1.031	3.094	6.361	1.250	2.362	XCMT08
52503003	● P3D1062FS125A08	1.063	3.188	6.454	1.250	2.362	XCMT08
52503046	● P3D1094FS125A08	1.094	3.281	6.550	1.250	2.362	XCMT08
52503004	● P3D1125FS125A08	1.125	3.375	6.643	1.250	2.362	XCMT08
52503047	● P3D1156FS125A09	1.156	3.469	6.736	1.250	2.362	XCMT09
52503005	● P3D1187FS125A09	1.188	3.563	6.829	1.250	2.362	XCMT09
52503048	● P3D1219FS125A09	1.219	3.656	6.925	1.250	2.362	XCMT09
52503006	● P3D1250FS125A09	1.250	3.750	7.018	1.250	2.362	XCMT09
52503049	● P3D1281FS150A09	1.281	3.844	7.504	1.500	2.756	XCMT09
52503007	● P3D1312FS150A09	1.313	3.938	7.597	1.500	2.756	XCMT09
52503050	● P3D1344FS150A10	1.344	4.031	7.693	1.500	2.756	XCMT10
52503013	● P3D1375FS150A10	1.375	4.125	7.787	1.500	2.756	XCMT10
52503051	● P3D1406FS150A10	1.406	4.219	7.880	1.500	2.756	XCMT10
52503014	● P3D1437FS150A10	1.438	4.313	7.972	1.500	2.756	XCMT10
52503052	● P3D1469FS150A10	1.469	4.406	8.069	1.500	2.756	XCMT10
52503015	● P3D1500FS150A10	1.500	4.500	8.161	1.500	2.756	XCMT10
52503053	● P3D1531FS150A10	1.531	4.594	8.254	1.500	2.756	XCMT10
52503016	● P3D1563FS150A12	1.563	4.688	8.626	1.500	2.756	XCMT12

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked





## List 52503 (Continued)

OSG PHOENIX® P3D, Flat Shank



**SPEED FEED**  
362

**INSERTS**  
282-283

**ACCS.**  
284

**STEEL**



**2 FLUTE**

**PACKED**  
1 PIECE

EDP Number	Designation	Diameter	Drilling Depth	Overall Length	Shank Diameter	Shank Length	Applicable Insert
		D (in)	l1 (in)	L (in)	d (in)	l2 (in)	
52503054	● P3D1594FS150A12	1.594	4.781	8.719	1.500	2.756	XCMT12
52503017	● P3D1625FS150A12	1.625	4.875	8.812	1.500	2.756	XCMT12
52503055	● P3D1656FS150A12	1.656	4.969	8.905	1.500	2.756	XCMT12
52503018	● P3D1688FS150A12	1.688	5.063	9.001	1.500	2.756	XCMT12
52503056	● P3D1719FS150A12	1.719	5.156	9.094	1.500	2.756	XCMT12
52503019	● P3D1750FS150A12	1.750	5.250	9.187	1.500	2.756	XCMT12
52503057	● P3D1781FS150A13	1.781	5.344	9.280	1.500	2.756	XCMT13
52503058	● P3D1813FS150A13	1.813	5.438	9.376	1.500	2.756	XCMT13
52503059	● P3D1844FS150A13	1.844	5.531	9.469	1.500	2.756	XCMT13
52503020	● P3D1875FS150A13	1.875	5.625	9.562	1.500	2.756	XCMT13
52503060	● P3D1906FS150A13	1.906	5.719	9.655	1.500	2.756	XCMT13
52503061	● P3D1938FS150A13	1.938	5.813	9.751	1.500	2.756	XCMT13
52503062	● P3D1969FS150A14	1.969	5.906	9.844	1.500	2.756	XCMT14
52503021	● P3D2000FS150A14	2.000	6.000	9.937	1.500	2.756	XCMT14
52503022	● P3D2125FS150A14	2.125	6.375	10.312	1.500	2.756	XCMT14
52503023	● P3D2250FS150A16	2.250	6.750	10.687	1.500	2.756	XCMT16
52503024	● P3D2375FS150A16	2.375	7.125	11.062	1.500	2.756	XCMT16
52503025	● P3D2500FS150A16	2.500	7.500	11.437	1.500	2.756	XCMT16

● Stocked ○ Available Upon Request; MOQ May Apply ▲ Globally Stocked



### DESIGNATION EXPLANATION

**P3D-0484-FS-075-A-03**



See Full Detail on Page 360

P	M	K	N	S	H
Steel	Stainless Steel	Cast Iron	Non-Ferrous	HRSA	Hardened Steel
○	○	○	○	○	○

Material recommendation based on inserts compatible with this tool body.

○ Good ○ Best

